

Remanufactured E1 Series Injector



Premium remanufactured injectors

Delphi Technologies is offering one part number covering the remanufactured E1 series injector. Our customers will receive a premium original equipment (OE) remanufactured injector produced under the technical expertise of one of the largest OE diesel fuel injection manufacturers in the world.

Delphi Technologies replaces all critical components and high wear items on its remanufactured E1 series injector with OE-validated parts. Each injector is tested on a custom OE design production test machine where all units are overchecked for leaks, injection pressure, fuel delivery and timing.

New nozzle, NOP spring, washer, shim, and stop in each injector

New HP washer

Surface lapping of each critical component

100% O-ring replacement

12 month, unlimited mileage warranty

Includes stainless steel sleeve and O-ring

Delphi Technologies Part Number	OE Part Number
EX631074	RE522250, RE533501

Additional Products	Description
HTK134	Seal Kit

E1 Series Reman EUI Core Policy

- Units must be properly identified with the proper part number
- Units must be returned like-for-like unless otherwise specified (see table below)
- Units must be returned as off of the engine - assembled and complete with all external components and fuel connections
- Units damaged by fire, water, or customer abuse during handling will not be accepted
- Seized cores will not be accepted. To determine if a core is seized, **see the illustration below**
- Cores must be returned within 12 months from the date of purchase
- Units must be drained of all fuel and oil, packaged properly and shipped freight prepaid to the address shown below
- As part of the core charge refund process, any accepted core will result in a credit which will reduce the oldest available core in the core bank. A core bank is the number of core(s) that are eligible in principle for return, using the above-listed core acceptance criteria

IMPORTANT NOTE: Any unit that is not returned within 12 months from the date of purchase or does not meet the above-listed criteria for core returns will be (at the customer’s direction) either returned to the customer at his/her expense or scrapped. The same will occur if there is no ‘like type’ open core bank available to allow for a core credit on a core return. No credit will be issued in either of the foregoing situations.

Delphi Technologies Part Number	Eligible Core Part Numbers
EX631074	RE522250, RE533501, EX631074



To identify a seized core:
Distance from the top of the spring to the spring base should be no less than 2.57 inches (65.40mm)



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